

# Casting a polyhedron

## Computational Geometry

### Lecture 5: Casting a polyhedron

# CAD/CAM systems

CAD/CAM systems allow you to design objects and test how they can be constructed

Many objects are constructed using a mold



# Casting



# Casting

A general question: Given an object, can it be made with a particular design process?

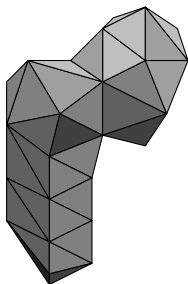
For casting, can the object be removed from its mold without breaking the cast?



# Casting

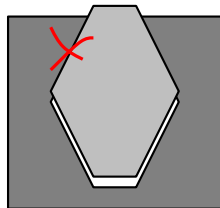
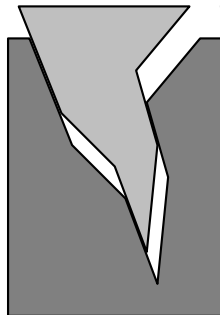
Objects to be made are 3D polyhedra

Its boundary is like a planar graph, but the coordinates of vertices are 3D

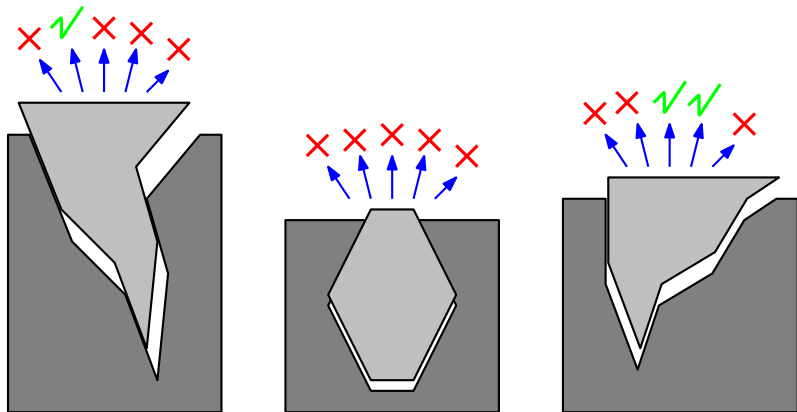


# Casting in 2D

First the 2D version: can we remove  
a 2D polygon from a mold?



## Casting in 2D



Certain removal directions may be good while others are not

# Casting in 2D

What **top facet** should we use?

When can we even begin to move the object out?

What kind of movements do we allow?

An edge of the polygon should not *directly* run into the touching mold edge



# Casting in 2D

Assume the top facet fixed; we can try all

An edge of the polygon should not *directly* run into the touching mold edge

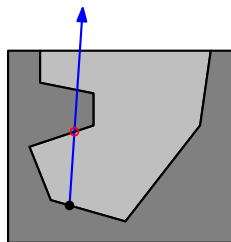
Let us consider *translations* only



# Casting in 2D

**Observe:** For a given top facet, if the object can be translated over some (small) distance, then it can be translated all the way out

Consider a point  $p$  that at first translates away from its mold side, but later runs into the mold ...



# Casting in 2D

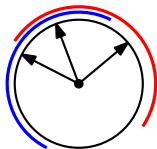
A polygon can be removed from its cast *by a single translation* if and only if there is a direction so that every polygon edge does not cross the adjacent mold edge

Sequences of translations do not help to remove more shapes than a single translation



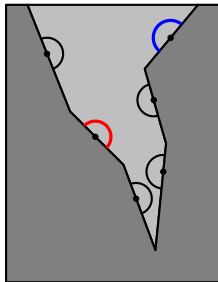
# Circle of directions

We need a representation of directions in 2D



Every polygon edge requires the removal direction to be in a semi-circle

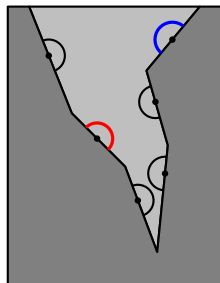
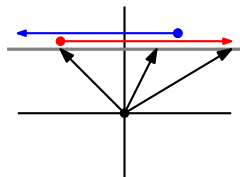
⇒ compute the common intersection of a set of circular intervals (semi-circles)



# Line of directions

We only need to represent upward directions: we can use points on the line  $y = 1$

Every polygon edge requires the removal direction to be in a half-line  
 $\Rightarrow$  compute the common intersection of a set of half-lines in 1D



# Common intersection of half-lines

The common intersection of a set of half-lines in 1D

- Determine the endpoint  $p_l$  of the rightmost left-bounded half-line
- Determine the endpoint  $p_r$  of the leftmost right-bounded half-line
- The common intersection is  $[p_l, p_r]$  (can be empty)



# Common intersection of half-lines

The algorithm takes only  $O(n)$  time for  $n$  half-lines

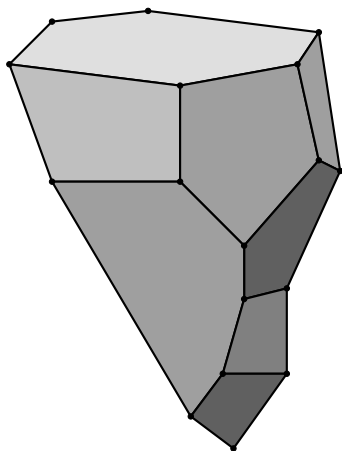
Note: we need not sort the endpoints



# Casting in 3D

Can we do something similar  
in 3D?

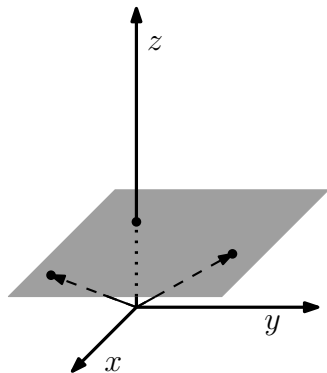
Again each facet must not  
move into the corresponding  
mold facet



## Representing directions in 3D

The circle of directions for 2D becomes a sphere of directions for 3D; the line of directions for 2D becomes a plane of directions for 3D

Which directions represented in the plane does a facet rule out as removal directions?

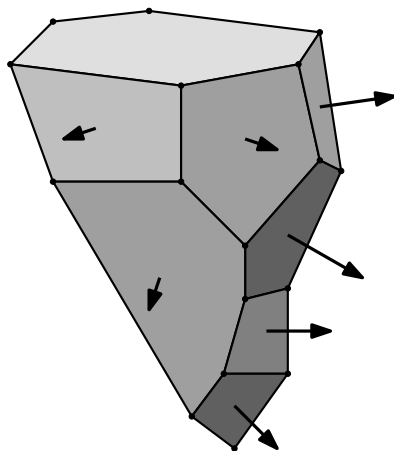


# Directions in 3D

Consider the outward normal vectors of all facets

An allowed removal direction must make an angle of at least  $\pi/2$  with every facet (except the topmost one)

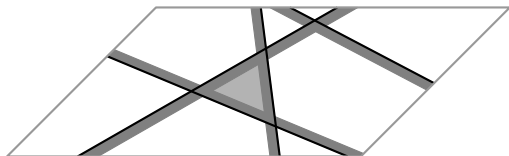
$\Rightarrow$  every facet makes a half-plane invalid



## Common intersection of half-planes

We get: common intersection of half-planes in the plane

The problem of deciding castability of a polyhedron with  $n$  facets, with a given top facet, where the polyhedron must be removed from the cast by a single translation can be solved by common intersection of  $n - 1$  half-planes



# Common intersection of half-planes

Half-planes in the plane:

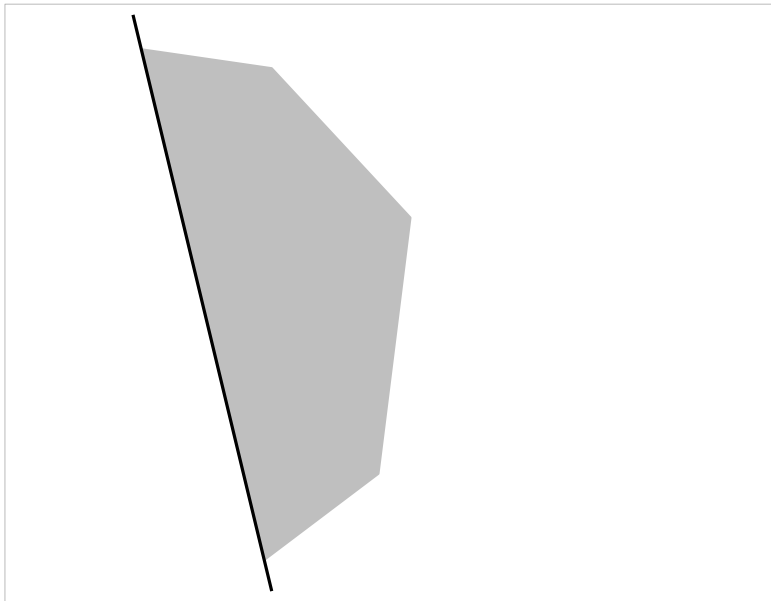
- $y \geq m \cdot x + c$
- $y \leq m \cdot x + c$
- $x \geq c$
- $x \leq c$

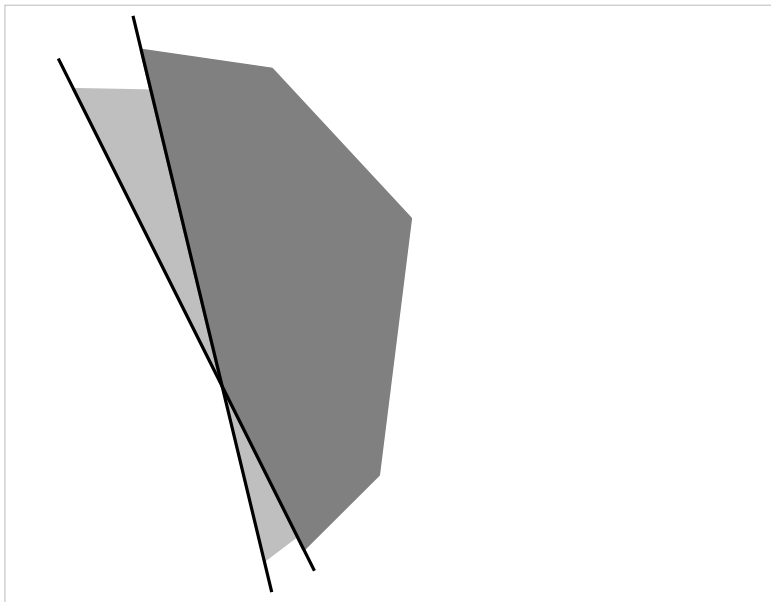
# An approach

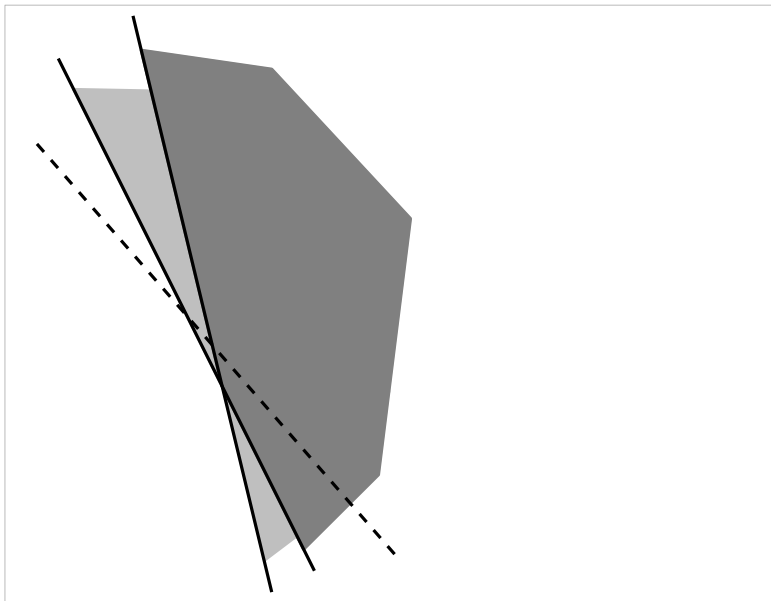
Take the first set:

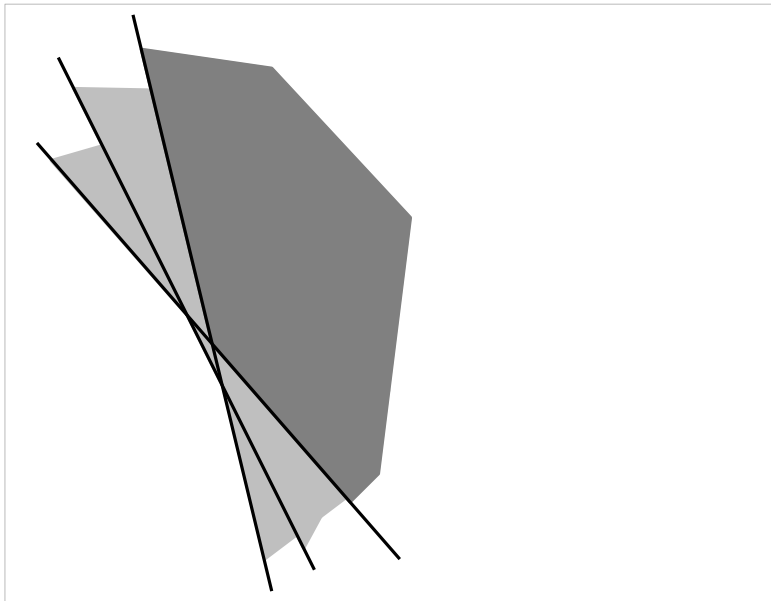
- $y \geq m \cdot x + c$

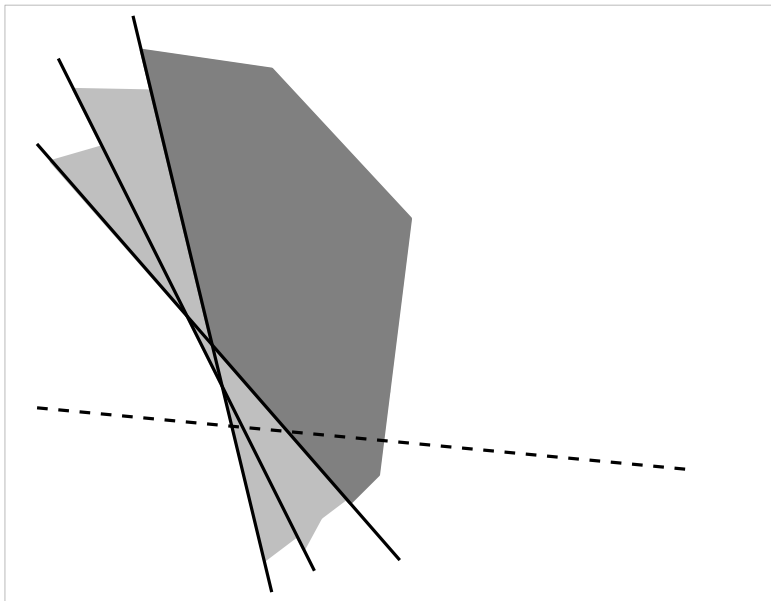
Sort by angle, and add incrementally

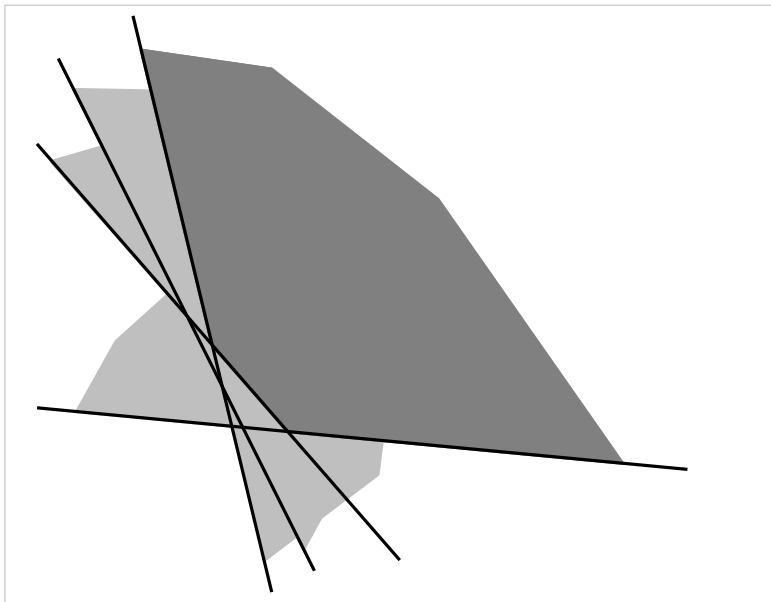


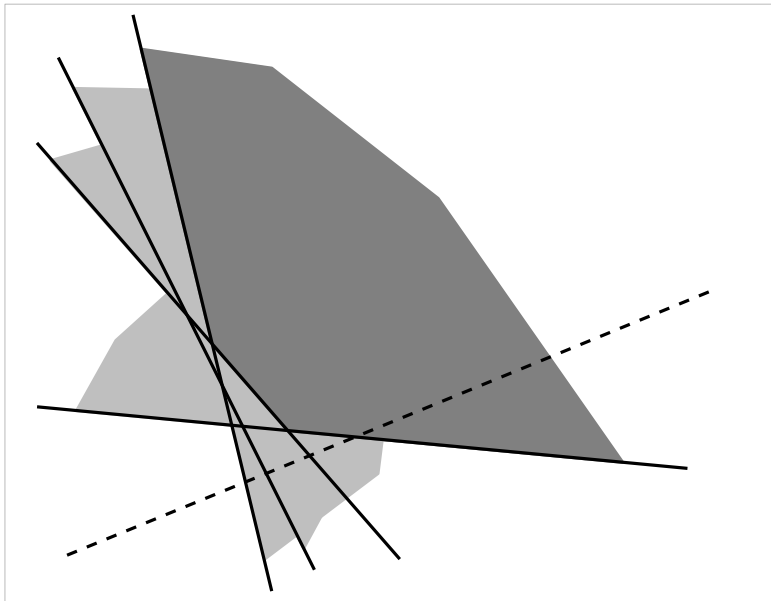


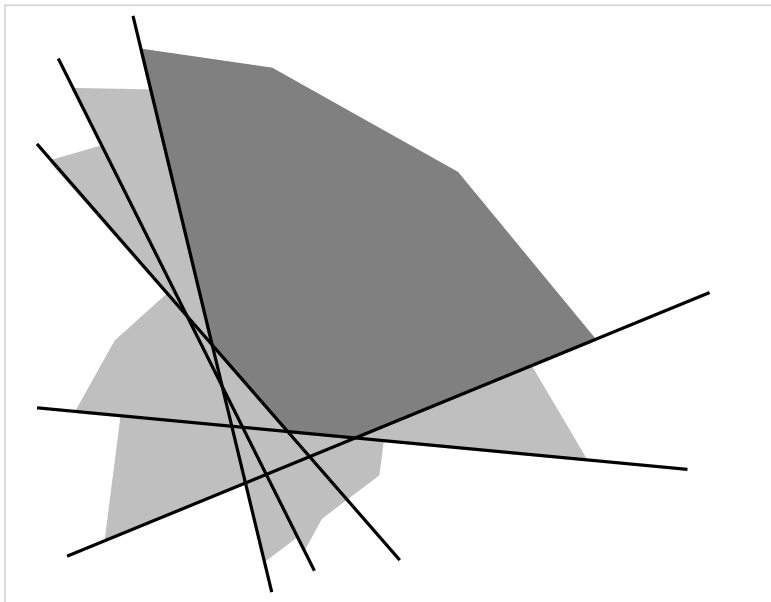


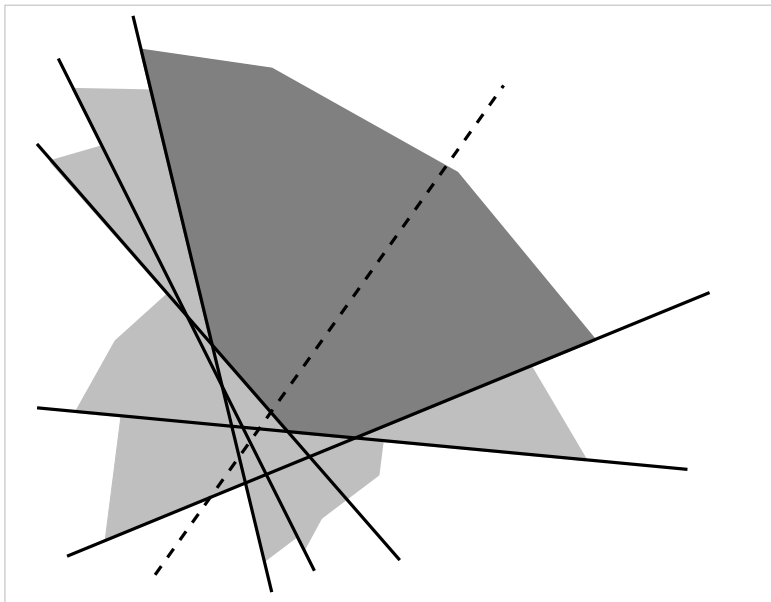








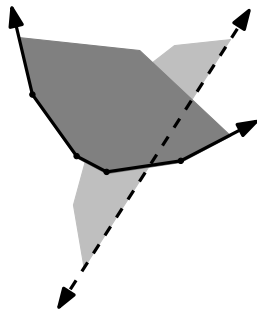




## Incremental common intersection

The boundary of the valid region is a polygonal convex chain that is unbounded at both sides

The next half-plane has a steeper bounding line and will always contribute to the next valid region

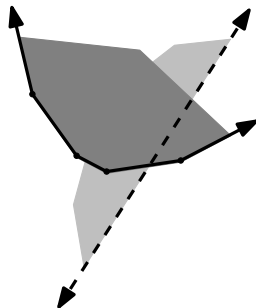


# Incremental common intersection

Maintain the contributing bounding lines in decreasing angular order

For the new half-plane, remove any no longer contributing bounding lines from the end

Then add the line bounding the new half-plane

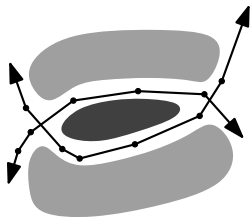
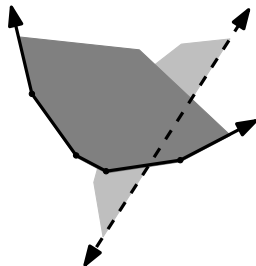


# Incremental common intersection

After sorting on angle, this takes  
only  $O(n)$  time

The half-planes bounded from above  
give a similar chain

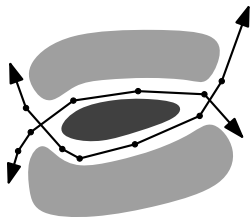
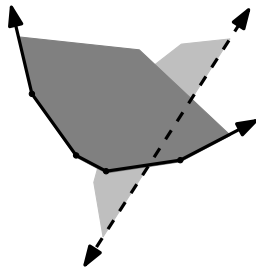
Intersecting the two chains is simple  
with a left-to-right scan



# Incremental common intersection

Half-planes with vertical bounding lines can be added by restricting the region even more

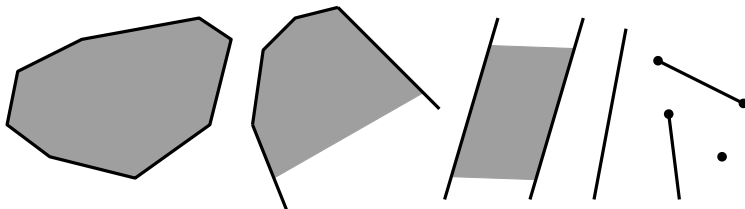
This can also be done in linear time



# Result

**Theorem:** The common intersection of  $n$  half-planes in the plane can be computed in  $O(n \log n)$  time

The common intersection may be empty, or a convex polygon that can be bounded or unbounded



## Back to casting

The common intersection of half-planes cannot be computed faster (we are sorting the lines along the boundary)

The region we compute represents *all mold removal directions*

...

... but to determine castability, we only need one!

# Linear programming

We will find the *lowest* point in the common intersection

Notice that half-planes are linear constraints

**Minimize**  $y$

**Subject to**

$$y \geq m_1 \cdot x + c_1$$

$$y \geq m_2 \cdot x + c_2$$

$$\vdots$$

$$y \geq m_i \cdot x + c_i$$

$$y \leq m_{i+1} \cdot x + c_{i+1}$$

$$\vdots$$

$$y \leq m_n \cdot x + c_n$$

# Linear programming

Linear program in usual setting:

**Minimize**  $c_1 \cdot x_1 + \dots + c_k \cdot x_k$

**Subject to**

$$a_{1,1} \cdot x_1 + \dots + a_{k,1} \cdot x_k \leq b_1$$

$$a_{1,2} \cdot x_1 + \dots + a_{k,2} \cdot x_k \leq b_2$$

$\vdots$

$$a_{1,n} \cdot x_1 + \dots + a_{k,n} \cdot x_k \leq b_n$$

where  $a_{1,1}, \dots, a_{k,n}$ ,  $b_1, \dots, b_n$ ,  $c_1, \dots, c_k$  are given coefficients

LP with  $k$  unknowns (dimensions) and  $n$  inequalities

# Terminology

LP with  $k$  unknowns (dimensions) and  $n$  inequalities:  
 $k$ -dimensional linear programming

The subspace that is the common intersection is the **feasible region**. If it is empty, the LP is **infeasible**

The vector  $(c_1, \dots, c_k)^T$  is the **objective vector** or **cost vector**

If the LP has solutions with arbitrarily low cost, then the LP is **unbounded**

Note: The feasible region may be bounded while the LP is bounded

# LP for casting

It is 2-dimensional linear programming with  $n$  constraints

We only want to decide feasibility, so we can choose any objective function

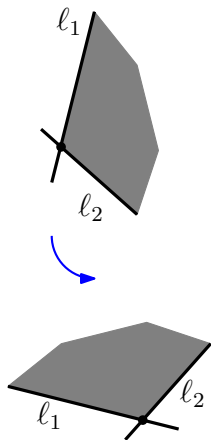
We will make it ourselves easy

## Incremental LP

Let  $h_1, \dots, h_n$  be the constraints and  $l_1, \dots, l_n$  their bounding lines

Find any two constraints  $h_1$  and  $h_2$  with  $l_1$  and  $l_2$  non-parallel

Rotate  $h_1$  and  $h_2$  over an angle  $\alpha$  around the origin to make  $l_1 \cap l_2$  the optimal solution for the objective function minimize  $y$ . Rotate all other constraints over  $\alpha$  too

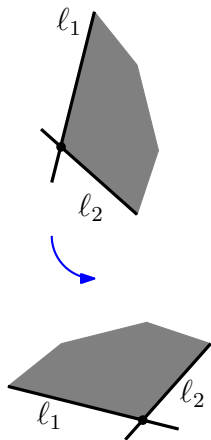


# Incremental LP

Solve the LP with the rotated constraints

If the rotated LP is infeasible, then so is the unrotated version

If the rotated LP gives an optimal solution  $(p_x, p_y)$ , then rotate it over an angle  $-\alpha$  around the origin to get the removal direction for the original position of the polyhedron



## Incremental LP

The algorithm adds the constraints  $h_3, \dots, h_n$  incrementally and maintains the optimum so far

Let  $H_i = \{h_1, \dots, h_i\}$

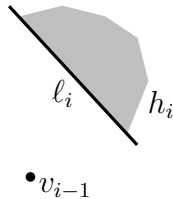
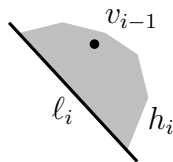
Let  $v_i$  be the optimum for  $H_i$  (unless we already have infeasibility)

# LP for casting

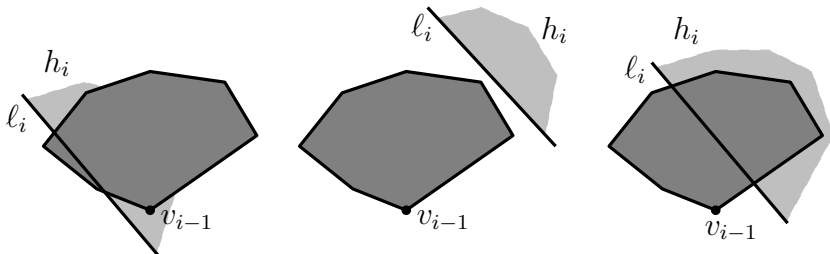
The incremental step: suppose we know  $v_{i-1}$  and want to add  $h_i$

There are two possibilities:

- If  $v_{i-1} \in h_i$ , then  $v_i = v_{i-1}$
- If  $v_{i-1} \notin h_i$ , then either the LP is infeasible, or  $v_i$  lies on  $l_i$



# Incremental LP



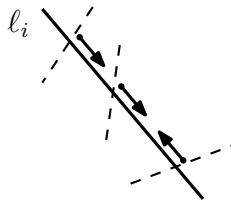
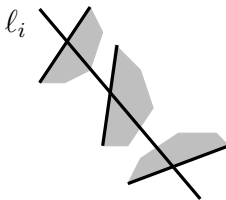
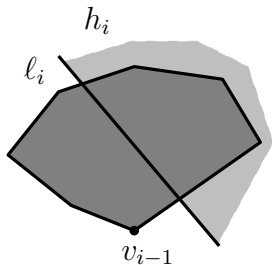
## LP for casting

**Algorithm** LPFORCASTING( $H$ )

1. Let  $h_1$ ,  $h_2$ , and  $v_2$  be as chosen
2. **for**  $i \leftarrow 3$  **to**  $n$
3.     **do if**  $v_{i-1} \in h_i$
4.         **then**  $v_i \leftarrow v_{i-1}$
5.         **else**  $v_i \leftarrow$  the point  $p$  on  $\ell_i$  that minimizes  $y$ ,  
subject to the constraints in  $H_{i-1}$ .
6.             **if**  $p$  does not exist
7.                 **then** Report that the LP is infeasible,  
and quit.
8. **return**  $v_n$

# LP for casting

If  $v_{i-1} \notin h_i$ , how do we find the point  $p$  on  $l_i$ ?

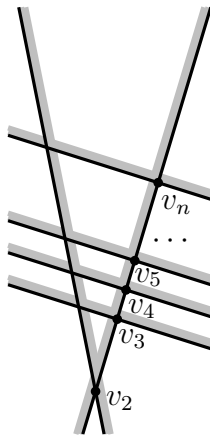


# Efficiency

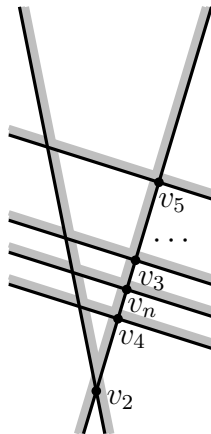
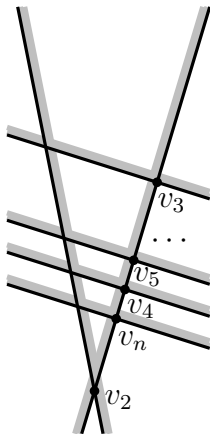
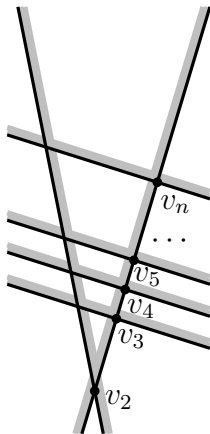
If  $v_{i-1} \in h_i$ , then the incremental step takes only  $O(1)$  time

If  $v_{i-1} \notin h_i$ , then the incremental step takes  $O(i)$  time

The LP-for-casting algorithm takes  $O(n^2)$  time in the worst case



# Efficiency



# Randomized algorithm

**Algorithm** RANDOMIZEDLPFORCASTING( $H$ )

1. Let  $h_1, h_2$ , and  $v_2$  be as chosen
2. Let  $h_3, h_4, \dots, h_n$  be in a **random order**
3. **for**  $i \leftarrow 3$  **to**  $n$
4.     **do if**  $v_{i-1} \in h_i$
5.         **then**  $v_i \leftarrow v_{i-1}$
6.         **else**  $v_i \leftarrow$  the point  $p$  on  $\ell_i$  that minimizes  $y$ ,  
subject to the constraints in  $H_{i-1}$ .
7.             **if**  $p$  does not exist
8.                 **then** Report that the LP is infeasible,  
and quit.
9. **return**  $v_n$

## Putting in random order

The constraints may be given in any order, the algorithm will just reorder them

- Let  $j$  be a random integer in  $[3, n]$
- Swap  $h_j$  and  $h_n$
- Recursively shuffle  $h_3, \dots, h_{n-1}$

Putting in random order takes  $O(n)$  time

## Expected running time

Every one of the  $(n - 3)!$  orders is equally likely

The **expected time** taken by the algorithm is the *average* time over all orders

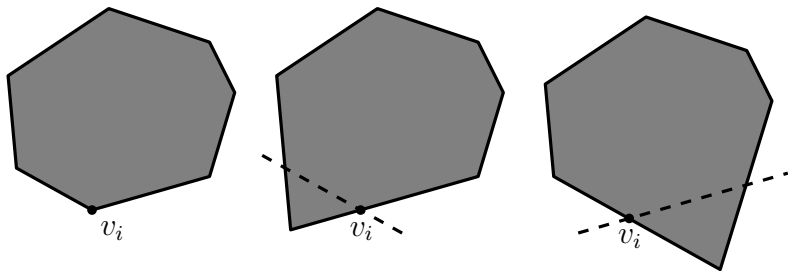
$$\frac{1}{(n-3)!} \cdot \sum_{\Pi \text{ permutation}} \text{time if the random order is } \Pi$$

## Expected running time

If the order of the constraints  $h_3, \dots, h_n$  is random, what is the probability that  $v_{i-1} \in h_i$  ?

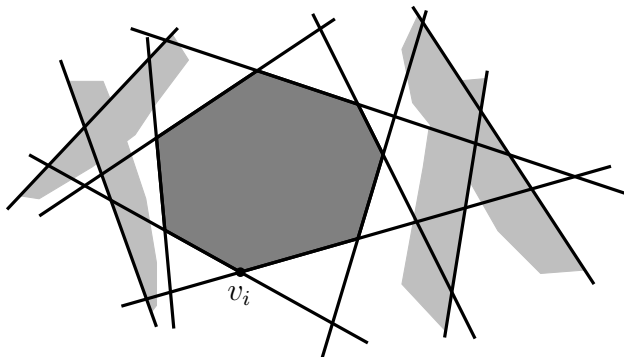
We use **backwards analysis**: consider the situation *after*  $h_i$  is inserted, and  $v_i$  is computed (either by  $v_i = v_{i-1}$ , or somewhere on  $\ell_i$ )

## Expected running time



Only if one of the dashed lines was  $\ell_i$ , the last step where  $h_i$  was added was expensive and took  $O(i)$  time

## Expected running time



If  $h_i$  does not bound the feasible region, or not at  $v_i$ , then the addition step was cheap and took  $O(1)$  time

## Expected running time

There are  $i - 2$  half-planes that could have been one of the lines defining  $v_i$

Since the order was random, each of the  $i - 2$  half-planes has the same probability to be the last one added, and only 2 of these caused the expensive step

- 2 out of  $i - 2$  cases: expensive step;  $O(i)$  time for  $i$ -th addition
- $i - 4$  out of  $i - 2$  cases: cheap step;  $O(1)$  time for  $i$ -th addition

# Expected running time

Expected time for  $i$ -th addition:

$$\frac{i-4}{i-2} \cdot O(1) + \frac{2}{i-2} \cdot O(i) = O(1)$$

Total running time:

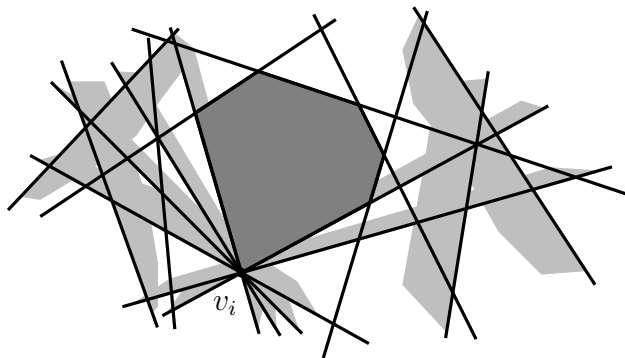
$$O(n) + \sum_{i=3}^n O(1) = O(n) \text{ expected time}$$

## Degenerate cases

The optimal solution may not be unique, if the feasible region is bounded from below by a horizontal line. How to solve it?

There may be many lines from  $\ell_3, \dots, \ell_i$  passing through  $v_i$ ; how does this affect the probability of an expensive step?

# Degenerate cases



## Degenerate cases

In degenerate cases, the probability that the last addition was expensive is even smaller:  $1/(i-2)$ , or 0

Without any adaptations, the running time holds

## Result

**Theorem:** Castability of a simple polyhedron with  $n$  facets, given a top facet, can be decided in  $O(n)$  expected time

**Theorem:** 2-dimensional linear programming with  $n$  constraints can be solved in  $O(n)$  expected time

**Question:** What does “expected time” mean? Expectation over what?

## Higher dimensions?

**Question:** Can you imagine whether we can also solve 3-dimensional linear programming efficiently?